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D206-651-041
Job Sheet 192255

008802



Part No: D206-651-041

Job Qty: 3 pcs

Part Name: 206 A/B Ground Handling Wheel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/20/19

Job Tracking No:

Due Date: 4/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing
07-03-21 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs	4/5/19		0.00	0.52	Small Fab - 1		58 MAR 25 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	3 pcs	4/5/19		0.00	0.00	QC 5 - 10		DAS 40 MAR 26 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	3 pcs	4/5/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	5-369 MAR 2 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAE 21 MAR 2 2019
135	DC - 1 - B4B	3 pcs	4/5/19	0.00 0.00	DC - 1 - B4B	DAE 21 MAR 2 2019
					DC - 2 - B4B	9-85
140	QC 21 - FG	3 pcs	4/5/19	0.00 0.00	QC 21 - FG - 21	DAE 21 MAR 2 2019
					QC 21 - FG - 70	9-85
					QC 21 - SA - 53	9-85

Part Op 110 - (Small Fab) 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable
Descriptions: CBL-1240 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install Lanyard D2690-8 (from open end) into pin D2711 a
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D206-651-041 CHG001
135 - (Document Control) Photocopy bluefile & type labels per PPP D206-651-041 CHG001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	5.6400 ft (1.88 ea)	110-Small Fab - 1	5113791
CBL-460	Loop Sleeve	12 Ea (4 ea)	110-Small Fab - 1	5119332
D2692	Spring Pin Clip	3 pcs (1 ea)	110-Small Fab - 1	491240
D2711	Lock Pin	3 pcs (1 ea)	110-Small Fab - 1	491163
MS21042L3	Nut	6 Ea (2 ea)	110-Small Fab - 1	5157462
MS27039-1-08	Screw	6 Ea (2 ea)	110-Small Fab - 1	PM138636
NAS1149D0363J	Washer	12 Ea (4 ea)	110-Small Fab - 1	5152662

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	CBL-1240	6	626	0
	CBL-460	12	276	0
	D2692	3	150	0
	D2711	3	63	0
	MS21042L3	6	3,511	0
	MS27039-1-08	6	546	0
	NAS1149D0363J	12	1,803	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Container No: S165765



Part: D206-651-041

Job No: 192255

Serial No/Batch: S165765

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 03/25/19